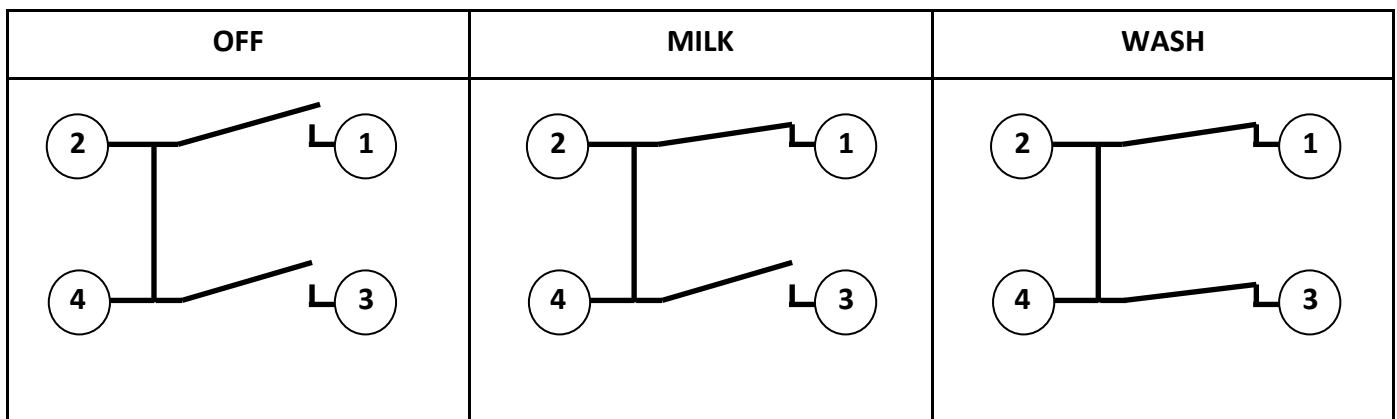




VPC Mode Switch



Remove the four screws securing the cover to the box. On the back of the switch there are 4 terminals numbered 1 to 4. Terminals 2 and 4 are internally linked. The switch operates as shown below:



When connecting to a Sema Vacuum Pump Controller make the following connections:

- ◆ **Terminal 2 or 4 = +24V**
- ◆ **Terminal 1 = RUN**
- ◆ **Terminal 3 = WASH**